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| <br><small>OUR REPUTATION IS OUR BEST</small>  | <b>Qualification Test Record (QTR)</b><br><b>NORSOK M-650</b>  |                            | QTR. No.:<br>QTR- NORSOK-R5-6A   |                                 |                            |
|   |  |                            | Rev. No.: 0  |                                 |                            |
| Manufacturer name/address/ Web page:  | Highland Foundry Ltd.<br>9670-187 <sup>th</sup> Street, Surrey, British Columbia V4N 3N6 Canada<br>T: 604-888-8444, F: 604-888-3634, info@highlandfoundry.com<br><a href="http://www.highlandfoundry.com">www.highlandfoundry.com</a>  |                            |  |                                 |                            |
| Reference standard  | NORSOK M-650 Edition 4   |                            |  |                                 |                            |
| Material designation and MDS No.:   | NORSOK M-630 Edition 6, MDS-D56 Revision 5<br>ASTM A995 Grade 6A (UNS J93380)  |                            |  |                                 |                            |
| Manufacturing summary doc. No.:   | MS- NORSOK-R5-6A   |                            | Rev. No.: 0  |                                 |                            |
| Products and manufacturing process(es):   | Castings. Sand Molding with Furan Binder. AOD Route: Re-melting of 100% AOD refined charge material. Production to follow the process of the approved QTR.   |                            |  |                                 |                            |
| Mandatory conditions and subcontractors:  | Castings shall be heat treated in Oven #1 or Oven #5. Raw Material supplier shall be: AOD plate scrap or AOD ingot supplied: Remelt Sources Inc., Allied Metals Corp. or Kairos Specialty Metals. RT (personnel EC qualified) shall be by Acuren Group Inc., Stasuk Testing & Inspection Ltd., or Elander Inspections. Pickling shall be by Redi-Strip. Laboratory testing: HFL shall machine and perform testing (acceptance "Annex 1: ISO 17025 Assessment of test laboratories" – M-650 Edition 4: Comment & Clarification list ) 3 <sup>rd</sup> party ISO 17025 laboratory testing, when required, shall be by Acuren Group Inc., or Cambridge Materials Testing. |                            |  |                                 |                            |
| Other information:  | NORSOK 6A qualification witnessed by Lloyd's Register Vancouver, B.C. Canada   |                            |  |                                 |                            |
| Qualification expiration date:  | November 18, 2025  |                            |  |                                 |                            |
| <b>Tested and Qualified Thickness and Weight</b><br><b>(NORSOK M-650 Ed. 4 Section 10.2.2)</b>  |  |                            |  |                                 |                            |
| Products and manufacturing process(es):   | Test record No.  | Tested Thickness, mm (In.) | Qualified thickness, mm (in.)  | Test piece Net weight, kg (lbs) | Qualified weight, Kg (lbs) |
| Castings  | QTR-NORSOK-R5-6A   | 136.5 (5.375)              | 136.5 (5.375)  | 406 (896)                       | All                        |
| <b>Qualification/Acceptance signatures</b>  |  |                            |  |                                 |                            |
| <b>Manufacturer:</b>  | Prepared by/Date:  |                            | Checked by/Date:   |                                 |                            |
|   | <br><b>Bryan L. Almendra</b><br>Date: Nov. 30, 2020   |                            | <br><b>Lina Grajales</b><br>Date: NOV 30, 2020     |                                 |                            |
| <i>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for their products within the essential variables of NORSOK M-650.</i> |  |                            |  |                                 |                            |
| <b>Qualified/Accepted by (company name/address):</b>  |  |                            | <b>Signature/Date:</b>   |                                 |                            |
| <b>Curtiss Wright Farris Engineering</b><br><b>10195 Brecksville Road</b><br><b>Brecksville, OH 44141</b><br><b>USA</b>   |  |                            | <br><b>Mark H. Schwaner</b><br>Date: Nov. 30, 2020 |                                 |                            |