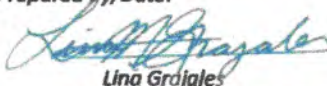

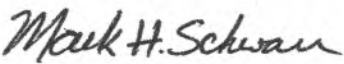
	<b>Qualification Test Record (QTR)</b> <b>NORSOK M-650</b>				<b>QTR. No.:</b> <b>QTR-NORSOK-R6-CK3MCuN</b>
					<b>Rev. No.:</b> 0
<b>Manufacturer name/address/ Web page:</b>	Highland Foundry Ltd. 9670-187 <sup>th</sup> Street, Surrey, British Columbia V4N 3N6 Canada Ph: 604-888-8444, Fax: 604-888-3634 <a href="http://www.highlandfoundry.com">www.highlandfoundry.com</a>				
<b>Reference standard</b>	<b>NORSOK M-650 Edition 4</b>				
<b>Material designation and MDS No.:</b>	NORSOK M-630:2020, MDS-R16 Revision 6 ASTM A351 Grade CK3MCuN, UNS J93254				
<b>Manufacturing summary doc. No.:</b>	MS-NOROSK-R6-CK3MCuN	<b>Rev. No.:</b> 0			
<b>Products and manufacturing process(es):</b>	Castings. Sand Molding with Furan Binder. AOD Route: Re-melting of 100% AOD refined charge material. Production to follow the process of the approved QTR.				
<b>Mandatory conditions and sub-contractors:</b>	Castings shall be heat treated in Oven #1 or Oven #5. Raw Material supplier shall be: AOD plate scrap or AOD ingot supplied: Remelt Sources Inc., Allied Metals Corp. or Kairos Specialty Metals. RT (personnel EC qualified) shall be by Acuren Group Inc., or Stasuk Testing & Inspection Ltd. Pickling shall be by Redi-Strip Metal Cleaning Canada Ltd., or Silver City Galvanizing Inc. Laboratory testing: HFL shall machine and perform testing (acceptance "Annex 1: ISO 17025 Assessment of test laboratories" – M-650 Edition 4: Comment & Clarification list) 3 <sup>rd</sup> party ISO 17025 laboratory testing, when required, shall be by Acuren Group Inc., Cambridge Materials Testing, Qualitest, or Element.				
<b>Other information:</b>	NORSOK CK3MCuN (R16) qualification witnessed by Lloyd's Register Vancouver, B.C. Canada. December 31, 2022: Qualification expiration changed from December 31, 2022 to May 31, 2023 - grace period due to the recent update to the NORSOK M630 standard. QTR was reviewed and updated the QTR to meet the current NORSOK M630:2020 standard.				
<b>Qualification expires</b>	<b>May 31, 2028</b>				
<b>Tested and Qualified Thickness and Weight</b> <b>(NORSOK M-650 Ed. 4 Section 10.2.2)</b>					
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm (in.)</b>	<b>Qualified thickness mm (in.)</b>	<b>Test piece weight Kg (lbs)</b>	<b>Qualified weight Kg (lbs)</b>
Castings	NORSOK-254SMO	95 (3.75)	95 (3.75)	340 (750)	All
<b>Qualification/Acceptance signatures</b>					
<b>Manufacturer:</b>	<b>Prepared by/Date:</b>  Lina Grjales Date: MAY 31, 2023	<b>Checked by/Date:</b>  Mina Vafaei Date: May 31/23			
<i>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for their products within the essential variables of NORSOK M-650.</i>					
<b>Qualified/Accepted by (company name/address):</b> <b>Curtiss Wright Farris Engineering</b> <b>10195 Brecksville Road</b> <b>Brecksville, OH 44141</b> <b>USA</b>			<b>Signature/Date:</b>  Mark H. Schwaner Date: May 31, 2023		